#### STANDARD SPECIFICATIONS

#### Engine Specifications 1.500 r.p.m.

Manufacturer

#### 1. ENGINE

- · Diesel engine
- · 4 strokes-cycle
- · Water-cooled
- · 12V Electrical system
- · Radiator with blowing fan · Water separator decanting filter (visible level)
- Mechanical governor
- · Dry air cleaner
- · Hot components and radiator guards
- Mobile components guards

#### 2. Electrical system

· Control and power electric panel, with measurements devices and controller (according to necessity and configuration) · Earth leakage protection adjustable (time & sensibility) standard · 2 poles circuit breaker · Battery charger (standard on automatic control panels) · Pre-heating resistance (standard on automatic control panels) / water jacket heater. Battery charge alternator with ground connection · Starting battery/ies installed and connected to the engine

(supports included)

- · Ground connection electrical installation with connection ready for ground pike (not supplied)Optional :
- · Battery isolator switch DSE Battery charger

#### 3. Open set version

- · Emergency stop button
- · Steel made chassis
- · Antivibration shock absorber
- · Chassis with integrated fuel tank
- · Fuel level sensor
- · Drain cap fuel tank · Steel made residential silencer -15db(A) attenuation

#### 4. Optional :

- · Fuel transfer pump · Steel made residential silencer -35db(A) attenuation.
- 5. CONTROL PANEL

Make	Deep Sea
Model	DSE4510/20

#### The DSE4510 is an Auto Start Control Module and The DSE4520 Auto Mains(Utility) Failure control Module are suitable for a wide variety of single gen-set applications

• Alternator frequency & CAN speed sensingin one variant

- Largest back-lit icon display in its class
- Fully configurable via the fascia or PC using USB
- 3 Phase generator sensing
- 3 Phase mains(utility) sensing(DSE4520 only)
- Generator/load power monitoring(KW,KV,KVAR,PF)
- Accumulated power monitoring(KW h, KVA h, KVAr h)
- Generator overload protection(KW)
- Generator/load current monitoring and protection
- Fuel and start outputs(configurable when using CAN)
- Configurable staged loading outputs
- Engine speed protection
- Engine pre-heat
- Engine run-time scheduler
- Battery voltage monitoribg

		4TNV88
	Engine Type	Diesel 4 strokes-cycle
	Injection Type	Direct
	Aspiration Type	Natural
Γ	Ciylinders Arrangement	4 - L
Γ	Bore and Stroke mm	84 x 90
	Displacement Liters	1.995
Γ	Cooling System	coolant
	Lube Oil Specifications	SAE 3 class 10W30 / API grade CD,CF
	Compression Ratio	18.9
	Fuel Consumption StandBy L/h	5.47
Γ	Fuel Consumption 100% PRP L/h	4.95
	Fuel Consumption 75 % PRP L/h	3.75
Γ	Fuel Consumption 50 % PRP L/H	2.72
	Lube Oil Consumption Full Load g/kwh	0.27
Γ	Total Oil Capacity L	7.4
	Total Coolant Capacity L	5.8
	Governor	Mechanical
	Air Filter	Dry
	Inner diameter exhaust pipe mm	34.7
	Intake Air Flow m <sup>3</sup> /h	88.7
	Cooling Air Flow m <sup>3</sup> /h	0.8
Γ	Alternator fan air flow m <sup>3</sup> /s	0.09
	Fuel Tank volume L	60
	Starting motor KW	1.4
	Starting motor CV	1.9
	Recommended Battery Capacity Ah	92
	Auxiliary voltage Vcc	12
	Maximum Exhaust Temperature °C	450

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3.07

#### **DIMENSIONS AND WEIGHT\***

Exhaust Gas Flow m<sup>3</sup>/min

Lengthmm	Widthmm	Heightmm	Weight* kg (wet)
1450	620	1286	462
* For skid mounted genset without enclosure		wet weight = w	vith lube oil and coolant

Service		PRP	Standby
Power	kVA	20	22
Power	kW	16	17.7
Rated Speed	r.p.m.	1500	
Standard Voltage	V	240	
Available Voltages	V	240	/415
Rated at power factor	Cos Phi	0	.8

# **20KVA**



#### **ALTERNATOR DATA**

Make	Stamford / Marelli	
Model	P14D1 / MJB 160 SB4	
KVA	20 / 19	
KW	16 / 15.2 gs 1	
No. of bearings		
Insulation class	Н	
Total Harmonic Content	at no load <3% at no load <2%	
	- on load <2%	
Winding Leads	12	
Ingress Protection	IP23	
Excitation System	SHUNT	
Winding Pitch	2/3 / 2/3 (wdg M0)	
AVR Model	erspeed 2250 mn <sup>-1</sup>	
Overspeed		
Voltage Regulation		
Short Circuit Capacity	-	

· Comprehensive warning, electrical trip or shutdown protection upon fault condition

## **STAUNCH** MACHINERY

www.staunchmachinery.com

#### STANDARD SPECIFICATIONS

#### 6. FUEL SYSTEM

On Generating Sets up to 2000 KVA, the base frame design can be incorporated with an integral fuel tankwith a capacity of approx. 8 hours running at Full Load. The tank is supplied complete with fill cap breather fuel feed and return lines to the Engine and drain plug.

#### 7. ALTERNATOR 7.1 INSULATION SYSTEM

• The insulation system is Class H. • All windings are impregnated in either a triple dipthermosetting liquid, oil and acid resisting polvester varnish or vacuum pressure impregnated with a special polyester resin.

· Heavy coat of antitracking varnish additional protection against moisture.

#### 7.2 AUTOMATIC VOLTAGE REGULATOR (AVR)

The fully sealed Automatic Voltage Regulator maintains the Voltage Regulation at  $\pm 0.5\%$ . Nominal adjustment by means of a trim pot incorporated on the AVR.

7.3 MOTOR STARTING an overload capacity equivalent to 300% of the Full Load impedance at zero Power Factor can be sustained for 10 seconds.

#### 8. MOUNTING ARRANGEMENT

#### 8.1 BASE FRAME

The complete Generating Set is mounted as a whole on a heavy duty fabricated steel Baseframe.

8.2 COUPLINGThe Engine and Alternator are directly coupled by means of an SAE flange. The Engine flywheel is flexibly coupled to the Alternator rotor.

8.3 ANTI-VIBRATION MOUNTING PADS anti-Vibration pads are affixed between the Engine / Alternator feet and the Baseframe thus ensuring complete vibration isolation of the rotating assembly. The Fan & Fan Drive along with the Battery Charging

8.4 SAFETY GUARDS The Fan & Fan Drive along with the Battery Charging Alternator are Safety Guard protected for personal protection.

#### 9. FACTORY TESTS

• The Generating set is load tested before dispatch

 All protective devices control functions and site load conditions are simulated. The generator and it's systems are checked before dispatch.

10.EQUIPMENT FINISHING all mild steel components are fully degreased and painted with powder coated paint to ensure maximum scuff resistance and durability.

#### **RATINGS DEFINITION**

#### Prime Power

These ratings are applicable for supplying continuous electrical power (at variable load) in lieu of commercially purchased power. 10% overload power is available for 1 hour in 12 hours continuous operation.

#### Standby Power

These ratings are applicable for supplying continuous electrical power (at variable load) in the event of a utility power failure. No overload is permitted on these ratings.

#### STANDARD REFERENCE CONDITIONS

Output ratings are presented at 25°C air inlet temperature, barometric pressure 100 kPa, relative humidity 30%. This generating set is designed to operate at high ambient temperatures (up to 55°C), humidity (up to 99%) and altitudes. De-ration may apply, please consult your dealer for specific site ratings.

STAUNCH Generators are assembled Some of the specifications are not standard on all Genset models. in facilities certified to ISO 9001 All information in this document is substantially correct at time of printing and may be altered subsequently.

Generating Set pictured may include optional accessories.

11. DOCUMENTATIONS a set of Operation & Maintenance manual, Circuit wiring diagrams and Commissioning / Fault Finding instruction leaflets accompany the Generator.

**12. OUALITY STANDARDS** The equipment meets the following standards: BS4999, BS5000, BS5514 IEC 60034, VDE0530, NEMA MG 1.22 and ISO 8528.

**13. WARRANTY** All of the Generating Sets are covered under a warranty policy for a period of 12 months. Warranty of the equipment is in line with manufacturers warranty terms & conditions.

(check warranty statement for more details, as it may vary for different countries)In line with continuous product development, we reserve the right to change specifications without notice.

For further information on all of the standard and optional features accompanying this product please contact your local dealer or visit:

#### WWW.STAUNCHMACHINERY.COM

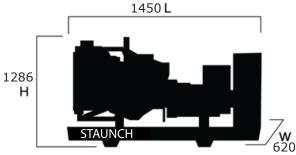
## STAUNCH MACHINERY

www.staunchmachinery.com

#### **AVAILABLE OPTIONS & ACCESSORIES**

We offer a range of optional features and accessories to tailor our generating sets to meet your power needs.

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### ACCESSORIES

- switches
- Load banks
- Auxiliarv fuel tanks
- Manual & automatic
- Genuine spare partstransfer

#### **OPTIONS**

- Water jacket heater
- A variety of generating set
- Additional protection alarms
- Water fuel seperator control and synchronizing and
- shutdowns
- panels
- Battery charger

